



PART NO.	L	D	T	MATERIAL	REMARKS
80132-2	9	$\frac{5}{8}$.035	*4130 STEEL	
80132-3	7	$\frac{5}{8}$.035	*4130 STEEL	WAS PART *444 & 1069
80132-4	THIS PART OBSOLETE. SEE DWG. SAME NO. DATED 8-27-41				
80132-5	THIS PART OBSOLETE. SEE DWG. SAME NO. DATED 8-27-41				
80132-6	4	$\frac{5}{8}$.035	*4130 STEEL	WAS PART *J2-2062
80132-7	THIS PART OBSOLETE. SEE DWG. SAME NO. DATED 8-27-41				
80132-8	27 $\frac{3}{8}$	$\frac{5}{8}$.028	*1025 STEEL	WAS PART *4308
80132-9	4	$\frac{3}{32}$.028	*1025 STEEL	WAS PART *J2-223
80132-10	8	$\frac{7}{16}$.049	*4130 STEEL	POLISH OUTSIDE TO REMOVE SCALE WAS PART *J3-516
80132-11	16	$\frac{3}{8}$.035	*4130 STEEL	WAS PART *4104
80132-12	THIS PART OBSOLETE. SEE DWG. SAME NO. DATED 8-27-41				
80132-13	THIS PART OBSOLETE. SEE DWG. SAME NO. DATED 8-27-41				
80132-14	4	$\frac{3}{4}$.035	*1025 STEEL	WAS PART *J3-41
80132-15	9 $\frac{1}{4}$	$\frac{1}{4}$.058	*4130 STEEL	
80132-16	10 $\frac{1}{8}$	1	.028	*4130 STEEL SEAMLESS TUBE	I.D. MUST BE $\frac{3}{16}$ WAS PART *4097
80132-17	3 $\frac{1}{2}$	$\frac{7}{8}$.035	*1025 STEEL	WAS PART *J3-44
80132-18	4 $\frac{3}{4}$	$\frac{3}{4}$.035	*1025 STEEL	WAS PART 4183
80132-19	29 $\frac{15}{16}$	$\frac{5}{8}$.028	*1025 STEEL	WAS PART E2-17
80132-20	7	$\frac{5}{16}$.035	*4130 STEEL	WAS PART 2564
80132-21	3 $\frac{1}{2}$	$\frac{3}{8}$.035	*4130 STEEL	WAS PART J2-2080
80132-22	4	$\frac{1}{16}$.035	*4130 STEEL	WAS PART 30382-3
80132-23	7	1	.049	*4130 STEEL	WAS PART 2546
80132-24	17 $\frac{1}{2}$	$\frac{5}{8}$.032	2S ALUM. OR COPPER	WAS PART 7119

NOTE:

SEE ALSO DWG. 86062.

AB -57 ADDED	F-5-50	K.D.	U	ON-11'D $\frac{3}{4}$ WAS $\frac{3}{4}$	3-12-45	H.M.Z.	O	-43 ADDED	8-2-44	I.D.B.
AA ON-56 L $\frac{7}{8}$ WAS $\frac{7}{8}$	3-22-45	I.D.B.	T	ON-10'D $\frac{3}{4}$ WAS $\frac{3}{4}$	12-13-44	J.B.W.	H	REDRAWN & REVISED	8-4-43	J.E.C.
Z ON-51 T .065 WAS .049	3-22-45	I.D.B.	S	ID. ADDED FOR -44	12-13-44	J.B.W.	H	REDRAWN & REVISED	8-4-43	J.E.C.
LET REVISION	DATE	BY	LET	REVISION	DATE	BY	LET	REVISION	DATE	BY
Y ON-558-56 T .049 WAS .065	3-12-45	H.M.Z.	O	-43 ADDED	8-2-44	I.D.B.				
X NOTE ADDED	2-5-45	J.B.W.	N	FOR -44 WAS $\frac{3}{4}$	2-5-44	V.C.				
W ON-51-52-53-54-55-56 ADDED	1-15-45	L.M.	M	ALT. MAT. ADDED FOR -24	2-5-44	I.D.B.				
V ON-16 I.D. $\frac{3}{4}$ WAS $\frac{3}{4}$	2-8-44	I.M.	L	MATL. SPEC. REV. FOR -16	1-7-44	J.B.M.				
U ON-11'D $\frac{3}{4}$ WAS $\frac{3}{4}$	12-13-44	I.M.	K	FOR -20 WAS $\frac{3}{4}$	10-28-43	L.R.				
T ON-10'D $\frac{3}{4}$ WAS $\frac{3}{4}$	12-13-44	J.B.W.	H	REDRAWN & REVISED	8-4-43	J.E.C.				

PART NO.	L	D	T	MATERIAL	REMARKS	DATE ADDED
80132-25	8 $\frac{3}{8}$	$\frac{1}{2}$.032	*1010 STEEL	WAS PART *7322	
80132-26	7 $\frac{1}{2}$	$\frac{1}{16}$.035	*1025 STEEL	WAS PART *5166	
80132-27	7 $\frac{1}{2}$	$\frac{5}{16}$.035	*1025 STEEL	WAS PART *5378	
80132-28	15 $\frac{5}{8}$	$\frac{15}{16}$.035	*4130 STEEL	WAS PART *5172	2-4-42
80132-29	3 $\frac{3}{8}$	$\frac{1}{8}$.065	*1025 STEEL	WAS PART *J2-370	2-16-42
80132-30	6	$\frac{5}{16}$.028	*1025 STEEL		3-26-42
80132-31	1 $\frac{7}{8}$	$\frac{3}{8}$.032	COPPER	WAS PART 22132-6	5-7-42
80132-32	33 $\frac{3}{8}$	$\frac{1}{8}$.058	*4130 STEEL	DRILL HOLES PER DWG. 31152. REMOVE ALL BURRS	6-12-42
80132-33	3	$\frac{1}{2}$.058	*4130 STEEL	REMOVE ALL BURRS	6-12-42
80132-34	32 $\frac{1}{8}$	$\frac{5}{8}$.028	*1025 STEEL		6-25-42
80132-35	THIS PART OBSOLETE. SEE DWG. SAME NO. DATED 8-27-41					7-1-42
80132-36	1 $\frac{3}{4}$	$\frac{1}{2}$.028	*1025 STEEL		7-1-42
80132-37	4 $\frac{1}{2}$	$\frac{5}{16}$.028	*1025 STEEL	REMOVE ALL BURRS	7-24-42
80132-38	2 $\frac{1}{2}$	$\frac{1}{2}$.058	*4130 STEEL	REMOVE ALL BURRS	8-4-42
80132-39	3 $\frac{3}{4}$	$\frac{3}{4}$.035	*1025 STEEL		9-16-42
80132-40	29 $\frac{3}{8}$	$\frac{5}{8}$.028	*1025 STEEL		10-8-42
80132-41	4 $\frac{3}{4}$	$\frac{7}{8}$.049	*4130 STEEL		5-18-43
80132-42	27	$\frac{5}{8}$.028	*1025 STEEL		8-11-43
80132-43	10 $\frac{1}{8}$	$\frac{3}{4}$.035	*1025 STEEL	WAS PART *J3-405	8-2-44
80132-44	17 $\frac{1}{32}$	2	.035	*4130 SS TUBE	I.D. MUST BE $\frac{1}{32}$	
80132-45	1 $\frac{3}{4}$	$\frac{1}{8}$.049	*4130 SS TUBE		
80132-46	2 $\frac{5}{8}$	$\frac{3}{4}$.035	*4130 STEEL		
80132-47	12 $\frac{1}{8}$	$\frac{1}{2}$.028	*1025 STEEL		
80132-48	15 $\frac{1}{8}$	$\frac{3}{4}$.028	*1025 STEEL		
80132-49	16 $\frac{3}{8}$	$\frac{3}{4}$.028	*1025 STEEL		
80132-50	3 $\frac{1}{2}$	$\frac{7}{8}$.058	*4130 STEEL		
80132-51	4 $\frac{1}{2}$	$\frac{1}{8}$.065	*4130 STEEL		
80132-52	10 $\frac{1}{8}$	$\frac{7}{8}$.058	*4130 STEEL		
80132-53	6 $\frac{5}{8}$	$\frac{7}{8}$.058	*4130 STEEL		
80132-54	3 $\frac{1}{8}$	$\frac{3}{4}$.058	*1025 STEEL		
80132-55	9 $\frac{15}{16}$	$\frac{3}{4}$.049	*4130 STEEL		
80132-56	7 $\frac{3}{8}$	$\frac{3}{4}$.049	*4130 STEEL		
80132-57	7 $\frac{5}{8}$	$\frac{3}{4}$.049	*4130 STEEL	POLISH OUTSIDE TO REMOVE SCALE	

LIMITS, SHOP PRACTICES AND FINISH, UNLESS OTHERWISE NOTED, TO BE IN ACCORDANCE WITH PIPER SPECIFICATIONS #9 AND #10.

NOTED	
PART NO.	NO. REQ.
MATERIAL	
SCALE	TOTAL WT. - LBS.
FINISH	
TUBES SHEET NO.1	
CROWLEY P. R. R.	
8-4-43	8-5-43
DRAWN	CHECKED
APPROVED	

PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

80132

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